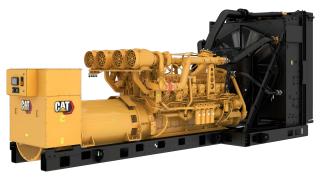
## Cat® 3516E

# High Power Density (HPD) Diesel Generator Sets





Bore – mm (in) 170 (6.69)			
Stroke – mm (in)	215 (8.46)		
Displacement – L (in³)	78.1 (4766)		
Compression Ratio	14.0:1		
Aspiration	TA		
Fuel System	EUI		
Governor Type	ADEM™ A5		

Image shown may not reflect actual configuration

Standby 50 Hz kVA (ekW)	Mission Critical 50 Hz kVA (ekW)	Prime 50 Hz kVA (ekW)	Emissions Performance
3500 (2800)	3500 (2800)	3175 (2540)	Low NOx
3250 (2600)	3250 (2600)	2950 (2360)	Low NOx (< 2000mg NOx)

## **Features**

## Cat® Diesel Engine

- · Low NOx emissions
- Reliable performance proven in thousands of applications worldwide
- Certified alternative fuels including Hydrotreated Vegetable Oil (HVO), Renewable Diesel (RD) and Hydrotreated Renewable Diesel (HRD) which meet EN 15940 or ASTM D975 can be used or blended with EN 590 diesel

#### **Generator Set Package**

- Accepts 100% block load in one step
- · Meets NFPA 110 loading requirements
- Conforms to ISO 8528-5 G3 load acceptance requirements
- Reliability verified through torsional vibration, fuel consumption, oil consumption, transient performance, and endurance testing

#### **Alternators**

- Superior motor starting capability minimizes need for oversizing generator
- Designed to match performance and output characteristics of Cat diesel engines

## **Cooling System**

- Cooling systems available to operate in ambient temperatures up to 50°C (122°F)
- · Tested to ensure proper generator set cooling

## Cat Energy Control System (ECS)

- User-friendly interface and navigation
- Scalable system to meet a wide range of installation requirements
- Expansion modules and site specific programming for specific customer requirements
- Graphical touchscreen display
- · Easily upgradeable

## Warranty

- 24 months/1000-hour warranty for standby and mission critical ratings
- 12 months/unlimited hour warranty for prime and continuous ratings
- Extended service protection is available to provide extended coverage options

## **Worldwide Product Support**

- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- Your local Cat dealer provides extensive post-sale support, including maintenance and repair agreements

## **Financing**

- Caterpillar offers an array of financial products to help you succeed through financial service excellence
- Options include loans, finance lease, operating lease, working capital, and revolving line of credit
- Contact your local Cat dealer for availability in your region

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## **Standard and Optional Equipment**

Engine	Power Termination	Vibration Isolators			
Air Cleaner  ☐ Single element ☐ Dual element	Type ☐ Bus bar ☐ Circuit breaker	<ul><li>□ Rubber</li><li>□ Spring</li><li>□ Seismic rated</li></ul>			
Muffler	☐ 5000A ☐ 6300A ☐ UL ☐ IEC	Cat Connect			
□ Industrial grade (15 dB) □ Critical grade (25 dB) □ Hospital grade (35 dB)	<ul><li>□ 3-pole</li><li>□ 4-pole</li><li>□ Manually operated</li><li>□ Electrically operated</li></ul>	Connectivity ☐ Ethernet ☐ Cellular			
Starting  ☐ Standard batteries	Trip Unit	Extended Service Options			
☐ Oversized batteries	□ LSI □ LSI-G □ LSIG-P	Terms			
☐ Standard electric starter(s) ☐ Dual electric starter(s)	Control System	☐ 2 year (prime) ☐ 3 year			
☐ Air starter(s)☐ Jacket water heater	Controller ☐ Cat ECS 100	□ 5 year □ 10 year			
Alternator	☐ Cat ECS 200	Coverage			
Output voltage  □ 400V □ 6900V □ 415V □ 10000V □ 3300V □ 10500V	☐ EMCP 4.4  Attachments ☐ Local annunciator module ☐ Remote annunciator module	<ul><li>☐ Silver</li><li>☐ Gold</li><li>☐ Platinum</li><li>☐ Platinum Plus</li></ul>			
□ 6300V □ 11000V □ 6600V	<ul><li>□ Expansion I/O module</li><li>□ Remote monitoring software</li></ul>	Ancillary Equipment			
Temperature Rise	Charging	<ul><li>☐ Automatic transfer switch (ATS)</li></ul>			
(over 40°C ambient) ☐ 150°C ☐ 125°C/130°C	<ul><li>□ Battery charger – 10A</li><li>□ Battery charger – 20A</li><li>□ Battery charger – 35A</li></ul>	☐ Paralleling switchgear☐ Paralleling controls			
Winding type	□ battery charger = 33A	Certifications			
□ Random wound □ Form wound		<ul><li>☐ IBC seismic certification</li><li>☐ EU &amp; GB Declaration of Conformity</li></ul>			
Excitation  ☐ Internal excitation (IE) ☐ Permanent magnet (PM)		<ul><li>□ EU &amp; GB Declaration of Incorporation</li><li>□ Eurasian Conformity (EAC)</li><li>□ Telecommunication Lab of China</li></ul>			
Attachments  ☐ Anti-condensation heater					

**Note:** Some options may not be available on all models. Certifications may not be available with all model configurations. Consult factory for availability.

☐ Stator and bearing temperature monitoring and protection

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## **Package Performance**

Performance	Sta	ındby	Mission	n Critical	Pı	rime
Engine Speed	1500 rpm		1500 rpm		1500 rpm	
Frequency	50 Hz		50 Hz		50 Hz	
Gen set power rating with fan	2800 ekW		2800 ekW		2540 ekW	
Gen set power rating with fan @ 0.8 power factor	3500 kVA		3500 kVA		3175 kVA	
Emissions	Lov	w NOx	Low NOx		Low NOx	
Performance number	EM48	868-04	EM4870-04		EM4872-04	
Fuel Consumption						
100% load with fan – L/hr (gal/hr)	703.2	(185.8)	703.2	(185.8)	650.9	(171.9)
75% load with fan – L/hr (gal/hr)	567.0	(149.8)	567.0	(149.8)	523.2	(138.2)
50% load with fan – L/hr (gal/hr)	420.2	(111.0)	420.2	(111.0)	384.8	(101.7)
25% load with fan – L/hr (gal/hr)	219.5	(58.0)	219.5	(58.0)	203.4	(53.7)
Cooling System						
Radiator air flow restriction (system) – kPa (in. water)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)
Radiator air flow – m³/min (cfm)	2878	(101635)	2878	(101635)	2878	(101635)
Engine coolant capacity – L (gal)	179.0	(47.3)	179.0	(47.3)	179.0	(47.3)
Radiator coolant capacity – L (gal)	202.0	(53.4)	202.0	(53.4)	202.0	(53.4)
Total coolant capacity – L (gal)	381.0	(100.7)	381.0	(100.7)	381.0	(100.7)
Inlet Air						
Combustion air inlet flow rate – m³/min (cfm)	229.8	(8114.1)	229.8	(8114.1)	220.5	(7787.3)
Exhaust System						
Exhaust stack gas temperature – °C (°F)	445.9	(834.6)	445.9	(834.6)	443.0	(829.5)
Exhaust gas flow rate – m³/min (cfm)	570.2	(20133.1)	570.2	(20133.1)	541.9	(19133.3)
Exhaust system backpressure (maximum allowable) – kPa (in. water)	7.0	(28.1)	7.0	(28.1)	7.0	(28.1)
Heat Rejection						
Heat rejection to jacket water – kW (Btu/min)	915	(52009)	915	(52009)	843	(47929)
Heat rejection to exhaust (total) – kW (Btu/min)	2829	(160881)	2829	(160881)	2675	(152121)
Heat rejection to aftercooler – kW (Btu/min)	872	(49601)	872	(49601)	791	(44984)
Heat rejection to atmosphere from engine – kW (Btu/min)	170	(9653)	170	(9653)	167	(9479)
Heat rejection from alternator – kW (Btu/min)	121	(6881)	121	(6881)	98	(5550)
Emissions* (Nominal) - Full Load						
NOx mg/Nm³ (g/hp-h)	2576.6	(5.05)	2576.6	(5.05)	2017.9	(4.06)
CO mg/Nm³ (g/hp-h)	185.2	(0.39)	185.2	(0.39)	215.0	(0.46)
HC mg/Nm³ (g/hp-h)	16.6	(0.04)	16.6	(0.04)	17.3	(0.04)
PM mg/Nm³ (g/hp-h)	11.3	(0.03)	11.3	(0.03)	19.2	(0.05)
Emissions* (Potential Site Variation) - Full Lo	ad					
NOx mg/Nm³ (g/hp-h)	2860.0	(5.60)	2860.0	(5.60)	2239.9	(4.51)
CO mg/Nm³ (g/hp-h)	216.7	(0.45)	216.7	(0.45)	251.5	(0.54)
HC mg/Nm³ (g/hp-h)	19.6	(0.05)	19.6	(0.05)	20.4	(0.05)
PM mg/Nm³ (g/hp-h)	15.7	(0.04)	15.7	(0.04)	26.6	(0.07)

 $<sup>^*</sup>mg/Nm^3$  levels are corrected to 5% O2. Contact your local Cat dealer for further information

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## **Package Performance**

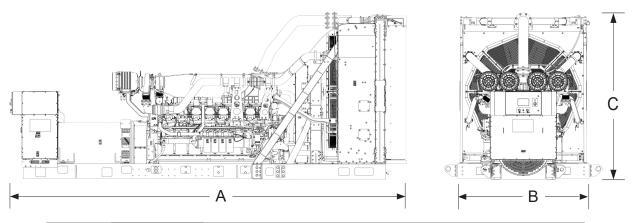
Performance	Sta	andby	Missio	n Critical	Pı	rime	
Engine Speed	1500 rpm		1500 rpm		1500 rpm		
Frequency	50 Hz		50 Hz		50 Hz		
Gen set power rating with fan	2600 ekW		2600 ekW		2360 ekW		
Gen set power rating with fan @ 0.8 power factor	325	3250 kVA		3250 kVA		2950 kVA	
Emissions	< 2000	mg NOx	< 2000	mg NOx	< 2000 mg NOx		
Performance number	EM4	789-05	EM4793-04		EM4797-04		
Fuel Consumption							
100% load with fan – L/hr (gal/hr)	692.0	(182.8)	692.0	(182.8)	631.4	(166.8)	
75% load with fan – L/hr (gal/hr)	538.5	(142.3)	538.5	(142.3)	499.6	(132.0)	
50% load with fan – L/hr (gal/hr)	370.4	(97.9)	370.4	(97.9)	339.4	(89.6)	
25% load with fan – L/hr (gal/hr)	206.9	(54.7)	206.9	(54.7)	192.3	(50.8)	
Cooling System							
Radiator air flow restriction (system) – kPa (in. water)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)	
Radiator air flow – m³/min (cfm)	2878	(101635)	2878	(101635)	2878	(101635)	
Engine coolant capacity – L (gal)	179.0	(47.3)	179.0	(47.3)	179.0	(47.3)	
Radiator coolant capacity – L (gal)	202.0	(53.4)	202.0	(53.4)	202.0	(53.4)	
Total coolant capacity – L (gal)	381.0	(100.7)	381.0	(100.7)	381.0	(100.7)	
Inlet Air							
Combustion air inlet flow rate - m³/min (cfm)	222.8	(7867.2)	222.8	(7867.2)	208.6	(7364.7)	
Exhaust System							
Exhaust stack gas temperature – °C (°F)	492.2	(917.9)	492.2	(917.9)	491.2	(916.2)	
Exhaust gas flow rate - m³/min (cfm)	598.6	(21138.7)	598.6	(21138.7)	554.6	(19582.0)	
Exhaust system backpressure (maximum allowable) – kPa (in. water)	7.0	(28.1)	7.0	(28.1)	7.0	(28.1)	
Heat Rejection							
Heat rejection to jacket water – kW (Btu/min)	893	(50811)	893	(50811)	821	(46693)	
Heat rejection to exhaust (total) – kW (Btu/min)	2756	(156710)	2756	(156710)	2555	(145286)	
Heat rejection to aftercooler – kW (Btu/min)	905	(51446)	905	(51446)	773	(43964)	
Heat rejection to atmosphere from engine – kW (Btu/min)	168	(9567)	168	(9567)	163	(9254)	
Heat rejection from alternator – kW (Btu/min)	113	(6426)	113	(6426)	88	(5010)	
Emissions* (Nominal) - Full Load							
NOx mg/Nm³ (g/hp-h)	1791.1	(3.94)	1791.1	(3.94)	1732.6	(3.83)	
CO mg/Nm³ (g/hp-h)	355.7	(0.79)	355.7	(0.79)	333.4	(0.75)	
HC mg/Nm³ (g/hp-h)	13.8	(0.04)	13.8	(0.04)	13.6	(0.04)	
PM mg/Nm³ (g/hp-h)	26.0	(0.07)	26.0	(0.07)	19.6	(0.05)	
Emissions* (Potential Site Variation) - Full Load							
NOx mg/Nm³ (g/hp-h)	1988.1	(4.38)	1988.1	(4.38)	1923.2	(4.25)	
CO mg/Nm³ (g/hp-h)	416.1	(0.93)	416.1	(0.93)	390.1	(0.87)	
HC mg/Nm³ (g/hp-h)	16.3	(0.04)	16.3	(0.04)	16.1	(0.04)	
PM mg/Nm³ (g/hp-h)	36.2	(0.10)	36.2	(0.10)	27.3	(0.07)	
					-		

<sup>\*</sup> $mg/Nm^3$  levels are corrected to 5%  $O_2$ . Contact your local Cat dealer for further information

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## Weights and Dimensions



Standby Rating kVA	Dim "A" mm (in)	Dim "B" mm (in)	Dim "C" mm (in)	Dry Weight kg (lb)
3500	8088 (318.4)	2640 (104.0)	3342 (131.6)	20 707 (45,651)
3250	7954 (313.1)	2640 (104.0)	3342 (131.6)	20 380 (44,930)

**Note:** For reference only. Do not use for installation design. Contact your local Cat dealer for precise weights and dimensions.

## **Ratings Definitions**

## Standby

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby rated ekW. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

## **Mission Critical**

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 85% of the mission critical rated ekW. Typical peak demand up to 100% of rated ekW for up to 5% of the operating time. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

## Prime

Output available with varying load for an unlimited time. Average power output is 70% of the prime rated ekW. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

## **Applicable Codes and Standards**

AS 1359, IBC, IEC 60034-1, ISO 3046, ISO 8528, NEMA MG1-22, NEMA MG1-33, 2014/35/EU, 2006/42/EC, 2014/30/EU and facilitates compliance to NFPA 37, NFPA 70, NFPA 99, NFPA 110, GB/T 2820.

**Note:** Codes may not be available in all model configurations. Please consult your local Cat dealer for availability.

## **Data Center Applications**

- All ratings Tier III/Tier IV compliant per Uptime Institute requirements.
- All ratings ANSI/TIA-942 compliant for Rated-1 through Rated-4 data centers.

## **Fuel Rates**

Fuel consumption reported in accordance with ISO 3046-1, based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42,780 kJ/kg (18,390 Btu/lb) when used at 15°C (59°F) and weighing 850 g/liter (7.0936 lbs/U.S. gal.) All fuel consumption values refer to rated engine power.

www.cat.com/electricpower

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Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.